

JB1113-LF AND JBE1113-LF AUTOMATIC LIQUID DISPENSERS

USED IN THE FOLLOWING INDUSTRIES:

- Automotive
- Semiconductor
- Speakers
- PCB Assembly
- Medical Devices
- Jewelry
- Sensor Manufacturing
- Connectors
- Flat Panel Displays
- SMT
- General Automation

And many, many more!



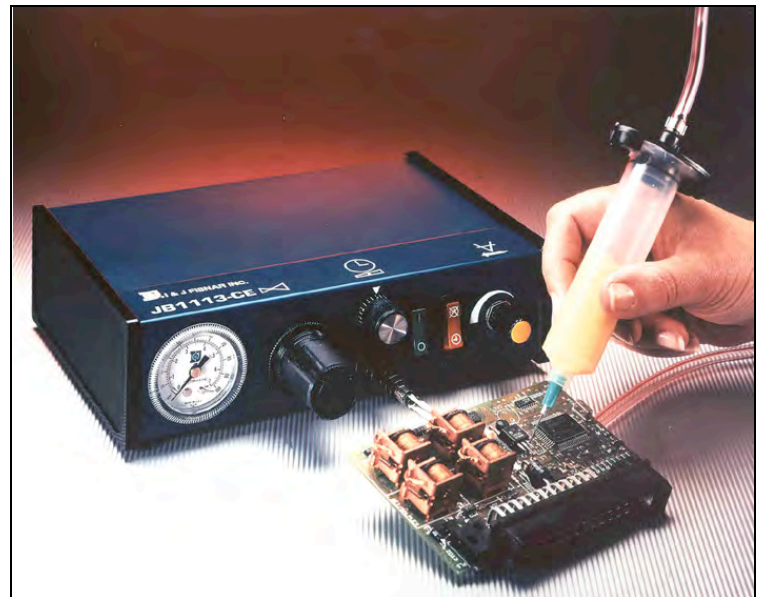
Standard Accessories

Qty	Description	Re-order P/N	Re-order Qty/Pkg
1	Power cord – 110V unit	560033-LF	1
1	Power cord – 220V unit	560033E-LF	1
1	Power cord – 220V unit	560033E-PLUG-LF	1
1	Barrel stand	560751LF	1
1	Air hose	561851	1
1	Foot pedal & cord	560027D	1
1	30 cc barrel adapter	560004B	1
1	5 cc barrel adapter	560003A	1
3	30 cc barrel	560002E	10
3	5 cc barrel	560001H	10
3	30 cc barrel piston PE	560552H	20
3	5 cc barrel piston PE	560550HA	40
2	Barrel tip cap	580142H	10
2	14 gage tapered tip	560783K	25
2	16 gage tapered tip	560010K	25
2	18 gage tapered tip	560011K	25
2	20 gage tapered tip	560012K	25
2	22 gage tapered tip	560013K	25
2	24 gage tapered tip	561338K	25
2	20 gage blunt end tip	560088	25
2	21 gage blunt end tip	560089	25
2	22 gage blunt end tip	560090	25
2	23 gage blunt end tip	560014	25
2	25 gage blunt end tip	560015	25
2	30 gage blunt end tip	560016	25

The JB1113-LF & JBE1113-LF automatic liquid dispensers with their versatile design make them perfectly suited for a wide variety of dispensing applications, from microdot deposits to large potting and filling. Suitable for all types of fluids, include a suck-back feature to ensure low viscosity liquids do not drip.

The JB1113-LF and JBE1113-LF provide timer programming from 0.01 to 31 seconds. Foot pedal initiation can be for either maintained or momentary operation.

All set up hoses and fittings, along with barrels and tips, make the unit ready to use right out of the box.



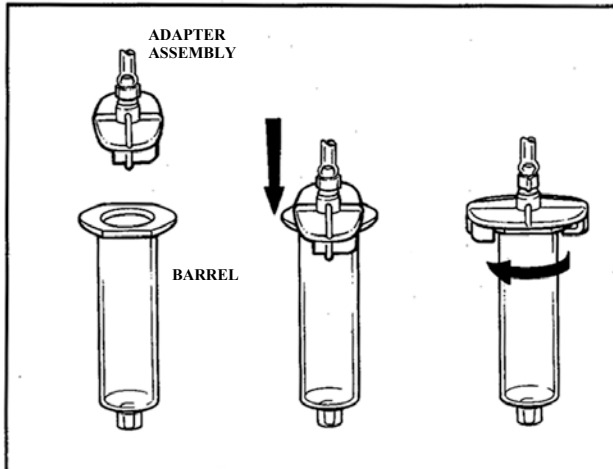
Specifications

- **Size:** 8 5/8" x 8 1/2" x 2 5/8" (22 x 21 x 6.7cm)
- **Weight:** 3.5lbs 2oz (1.59kg)
- **Input Voltage:** 110V – Model JB1113
220V – Model JBE1113
- **Dispense Time:** 0.01 - 31 seconds
- **Internal Voltage:** 24V dc
- **Cycle Initiation:** Maintained or Momentary
- **Cycle Speed:** 600+ /Minute
- **Air Input:** 70-100psi (5-7 bar)
- **Air Output:** 1-100psi (0.1-7 bar)
- **Standards:** European CE approved unit
- **Barrel "Suck-Back" Feature**

Ordering Guide

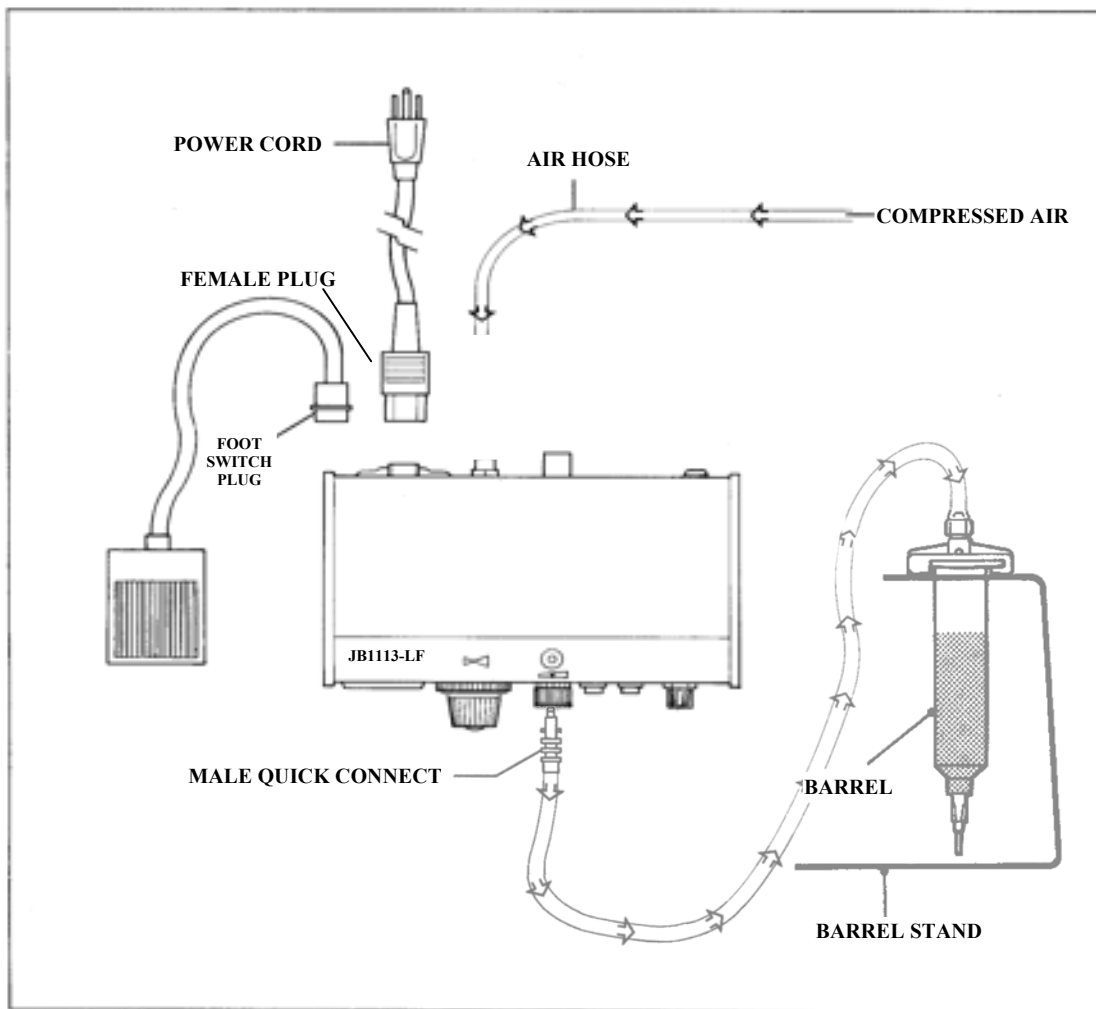
JB1113-LF	Automatic Liquid Dispenser – 110V ac
JBE1113-LF	Automatic Liquid Dispenser – 220V ac

SETTING UP

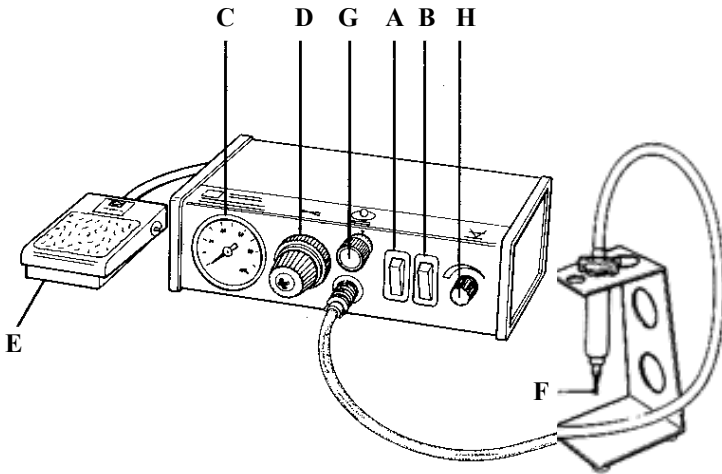


1. Connect air hose to filtered compressed air 70 - 100 psi (5-7 bar) and connect fitting to dispenser.
2. Insert Foot Switch Plug.
3. Insert and twist male quick connect into dispenser.
4. Insert power cord female plug into dispenser and insert the male plug into a grounded outlet - CHECK VOLTAGE LABEL on back of unit.
5. Fill barrel (with barrel tip cap on the barrel) with material to be dispensed and lock barrel to adapter assembly as shown.

AIR & ELECTRICAL SET UP DIAGRAM



UNDERSTANDING THE FUNCTIONS OF YOUR DISPENSER DISPLAY

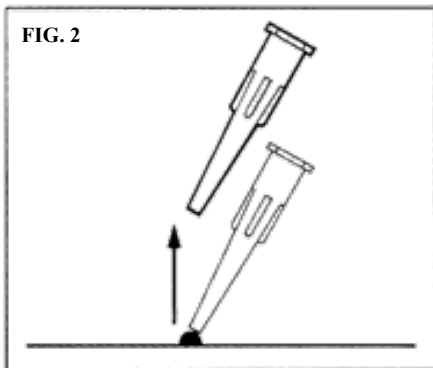
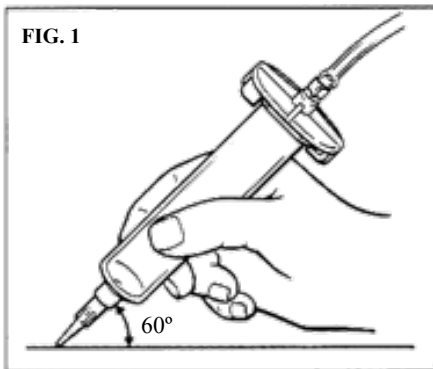


- A Turn unit on.
- B Turn amber light on – this will provide continuous flow of material as long as the foot pedal is depressed.
- C Turning the pressure adjust knob (D) allows for adjustments of air pressure.
- E Push foot pedal to start dispensing.

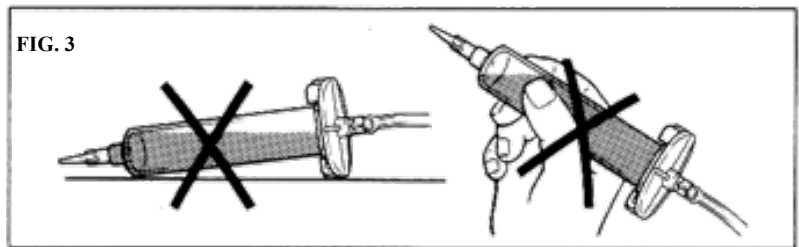
The amount of liquid dispensed depends on air pressure, size of dispense tip (F), viscosity of material and time of pulse (G).

To produce timed deposits, press (B) to turn off amber light.

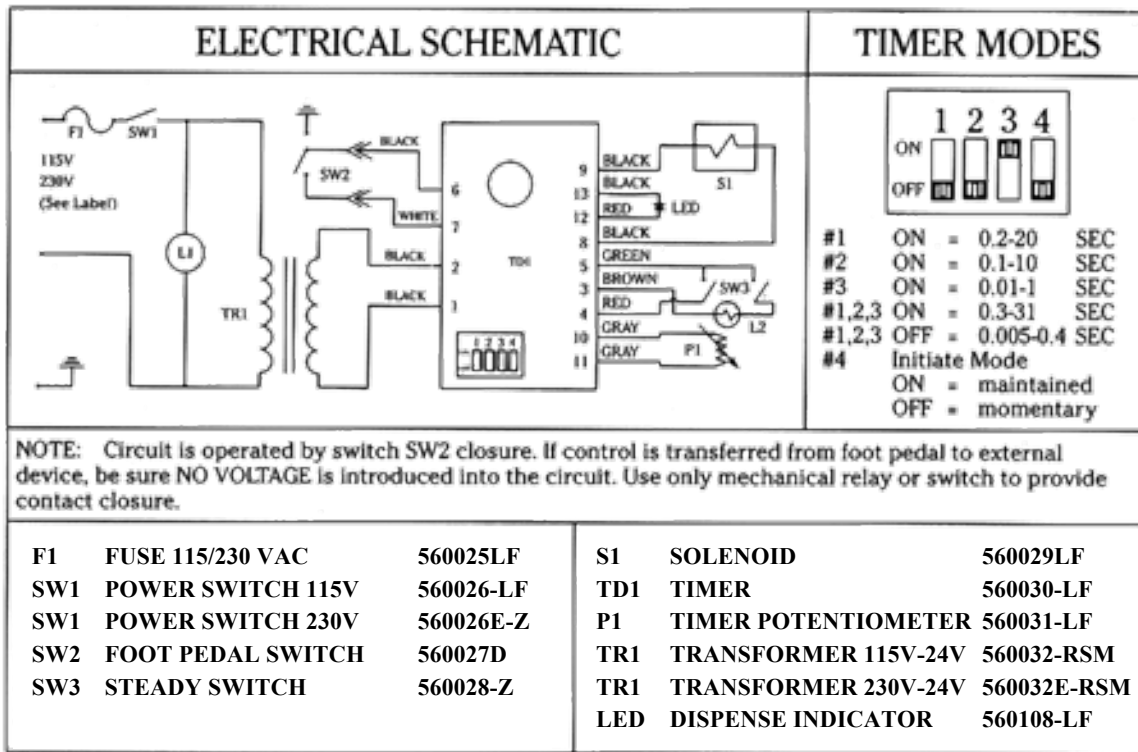
HELPFUL HINTS FOR MAKING DEPOSITS



1. Hold the barrel at approximately 60° (± 20°) angle (Fig. 1).
2. After making deposit remove tip as shown (Fig. 2).
3. Do not permit the liquid to flow back into the controller as shown in Fig. 3.



4. Increase or decrease size of dots by either:
 - Increasing or decreasing time only (G)
 - Increasing or decreasing pressure only (C) (D)
 - Increasing or decreasing size of tip (F)
 - Increasing or decreasing any combination of time, pressure and size of tip.
5. To increase pressure, turn knob (D) clockwise. To decrease pressure, first turn knob (D) counter clockwise past the value desired and then clockwise to the value desired.
6. For thin liquids, like water, you can prevent dripping by slowly turning the vacuum control (H) counter clockwise. **WARNING** – Too much vacuum will cause bubbles and suck liquid back into the controller thus creating permanent damage to the unit.



LIMITED WARRANTY

Manufacturer warrants this product to the original purchaser for a period of two (2) years from the date of purchase to be free from defects in material and workmanship, but not against damages caused by misuse, negligence, accident, faulty installation, abrasion, corrosion or by not operating in accordance with factory recommendations and instructions. Manufacturer will repair or replace (at factory's option), free of charge, any component of the equipment thus found to be defective, upon prepaid return of the equipment to the factory during the warranty period of the equipment. In no event shall any liability or obligation of Manufacturer arising from this warranty exceed the purchase price of the equipment. This warranty is valid only when 5 micron filtered air is used. The manufacturer's written liability, as stated herein, cannot be altered or enlarged except by a written statement signed by an officer of the company. In no event shall manufacturer be liable for consequential or incidental damages. A return authorization is required from FISNAR INC. prior to shipping a defective unit to the factory.

Manufacturer reserves the right to make engineering or product modifications without notice.



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